CONTROL COMPONENTS

RAFIX FS Technology Contact Blocks

Combination with actuators

The RAFIX FS contact blocks can be combined with appropriate actuators from the following product families:

- RAFIX 22 FS⁺
- RAFIX 22 FSR
- RAFIX 30 FS⁺

PCB contact blocks



PCB contact blocks are arranged with other components on a common printed circuit board. The unit can then be attached behind the front panel with the actuators and signal indicators. This allows the contact blocks to "float" right below the actuators on the printed circuit board, leaving plenty of room for other components. In the

centre channel of the contact blocks, either light conductors are integrated to allow usage of SMT LEDs, or 3 mm THT LEDs can be mounted to provide illumination.

PCB mounting depths

- 9.2 mm for RAFIX 22 FS⁺ and RAFIX 22 FSR
- 15.7 mm for RAFIX 30 FS⁺

QC contact blocks



QC contact blocks can be easily snapped into the actuators without tools. Male quick-connect terminals are used directly for wiring in a conventional manner. This is a fast and efficient variant for applications where a printed circuit board is not cost-effective.

QC mounting depths

- 26.8 mm for RAFIX 22 FS⁺ and RAFIX 22 FSR
- 32.8 mm for RAFIX 30 FS⁺

Contact materials / data (PCB & QC)



The Au / Ag versions of the PCB and OC variants are distinguished by the colouring scheme of the housing:

- Gold contacts for low voltages up to 35 V / 100 mA: grey housing
- Silver contacts up to 250 V / 4 A: black housing

Contact assignments (PCB & QC)



- The assignments are indicated with different plunger colours:
- Normally-closed contact (NC) = red
- Normally-open contact (NO) = green
- NC + NO for emergency stop = yellow

The following contact assignments are available:

- 1 normally-closed contact (1 NC)
- 1 normally-open contact (1 NO)
- 2 normally-closed contacts (2 NC)
- 2 normally-open contacts (2 NO)
- 1 normally-closed contact and 1 normally-open contact (1 NC + 1 NO)
- 2 normally-closed contacts and 1 normally-open contact (2 NC + 1 NO), only emergency stop "Plus 1"

Universal / emergency stop versions (PCB & QC)



The universal and emergency stop versions differ in terms of the position of the plungers:

- Universal = plunger outside
- Emergency stop = plunger inside

As a result, only the following combinations are possible:

- Universal contact blocks with pushbutton, selector switch and keylock switch
- Emergency stop contact blocks with emergency stop and mushroom pushbutton

Illumination / LED types (for PCB version only)



- Version with light conductor for SMT LED
- Version without light conductor for 3 mmTHT LED

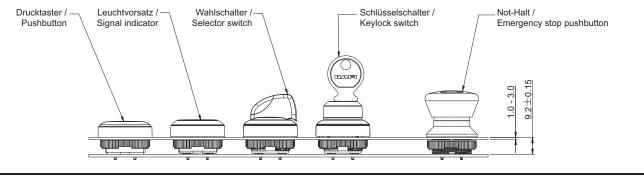
CONTROL COMPONENTS

RAFIX FS TECHNOLOGY - CONTACT BLOCKS

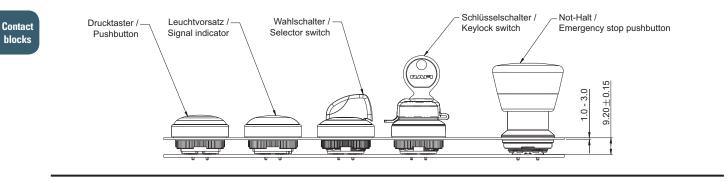
RAFIX 22 FS⁺ PCB



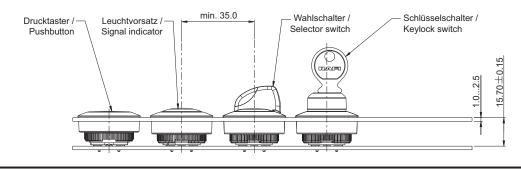
Dimensional drawing RAFIX 22 FS⁺, PCB



Dimensional drawing RAFIX 22 FSR, PCB



Dimensional drawing RAFIX 30 FS⁺, PCB

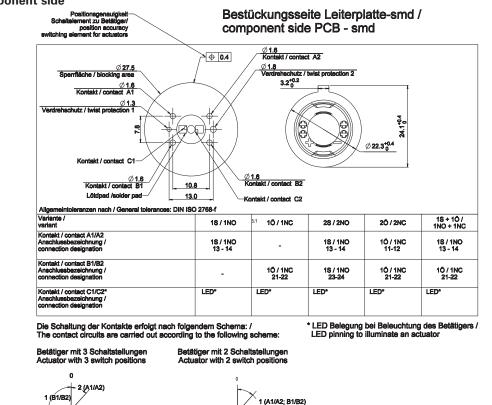


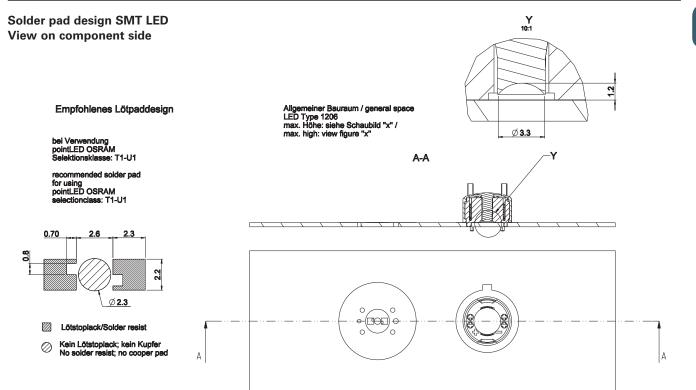
CONTROL COMPONENT RAFIX FS TECHNOLOGY - CONTACT BLOCKS

RAFIX 22 FS⁺ PCB

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PCB hole pattern SMT LED View on component side





1 (A1/A2; B1/B2)

Contact blocks

CONTROL COMPONENTS

RAFIX FS TECHNOLOGY - CONTACT BLOCKS

PCB hole pattern THT LED

RAFIX 22 FS⁺ PCB, THT

View on component side Positionsgenauigkeit Schaltelement zu Betätiger / position accuracy switching element for actuators Ø 1.6 Kontakt / contact A2 ⊕ Ø**0.4** Ø 1.8 Verdrehschutz / twist protection 2 Verdrehschutz für Betätiger / twist protection actuator 3.2 0 0 2 Ø 27.5 Sperrfläche / blocking area Ø 1.6 Kontakt / contact A1 Ø 1.3 Verdrehschutz / twist protection 1 24.1^{+0.4} 0 8.7 ക Ø 22.3^{+0.4} Ø 1.6 Kontakt / contact B1 Ø 1.6 Kontakt / contact B2 2.50 Ø 1.0 Kontakt / contact C2 Durchbruch in Frontplatte für Betätiger / breakthrough in front panel for actuator 10.8 13.0 Allgemeintoleranzen nach / General tolerances: DIN ISO 2768-f Variante/variant 1S + 1Ö / 1NO + 1NC 1S / 1NO 10 / 1NC 2S / 2NO 2Ö / 2NC Plus 1 Kontakt/contact A1/A2 1S / 1NO 13 - 14 1S / 1NO 13 - 14 1Ö / 1NC 11-12 1S / 1NO 10/1NC Anschlussbezeichnung/connection designation 1x 11-12 13 - 14

Kontakt/contact B1/B2	-	1Ö / 1NC	1S / 1NO	1Ö / 1NC	1Ö / 1NC	1Ö / 1NC
Anschlussbezeichnung/connection designation 2x		21-22	23-24	21-22	21-22	21-22
Kontakt/contact C1/C2	LED*	LED*	LED*	LED*	LED*	1S / 1NO
Anschlussbezeichnung/connection designation	X1-X2	X1-X2	X1-X2	X1-X2	X1-X2	33-34
*:Nur bei Bedarf/only if required	13 X1 000 X2	X1 00 X2 21 22	13 X1 23 24	11 x1 21 21 12 x2 22	13 x1 21 21 21 21 21 21 21 21 21 2	11 33 21 000 34 22

Die Schaltung der Kontakte erfolgt nach folgendem Schema: / The contact circuits are carried out according to the following scheme:

Contact blocks

Betätiger mit 3 Schaltstellungen Actuator with 3 switch positions

1 (A1/A2; B1/B2)

0 1 (B1/B2) 2 (A1/A2)